



WisePenetration

EXCEPTIONALLY STABLE WELDING ARC



WisePenetration



WELD WITH INVARIABLE PENETRATION EVEN IN DEMANDING CONDITIONS

WisePenetration optimized welding function is designed to keep welding current and thus penetration invariable regardless of the changes in stick-out length in manual welding. Normally in MIG/MAG welding the power to the weld pool is changing as the welder or weld piece dictates the distance between the joint and welding gun nozzle. These deviations may result in quality issues such as lack of fusion, incomplete or inconsistent penetration, changes in weld profile and of course welding spatter. WisePenetration solves these issues and reduces the need for post-grinding and repair work. The function prevents the current from dropping down by actively adjusting wire feeding. This helps to keep the weld mechanical properties on a desired level and prevents welding defects. The user sets the wished current level, and with the help of WisePenetration, the current level does not drop below this level when stick-out length increases.

WisePenetration welding function is available for ferritic synergic MAG welding programs. WisePenetration is an optional software product for Kemppi FastMig M, and FastMig X welding equipment, but featured as standard in FastMig X Intelligent setup.

KEY APPLICATIONS



PIPELINES



SHIPBUILDING



MECHANICAL
ENGINEERING



KEY BENEFITS



480 €

LESS REPAIR COSTS

Per welded meter



30%

SAVING IN FILLER MATERIAL

Due to the ability of having a narrower groove angle

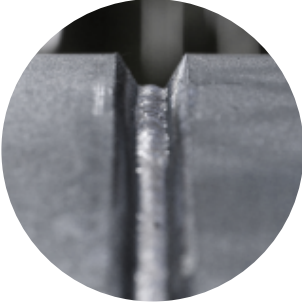
BENEFITS

Ensured penetration even in case of:

- Narrow structures where visibility of the arc is a problem
- Limited visibility or accessibility
- Position welding
- Difficult-to-weld joints



BENEFITS



SAVINGS IN GROOVE AREA AND FILLER MATERIAL

Combine WiseFusion with WisePenetration and you can narrow the groove angle for example by 26%, from 45 to 30 degrees. This way fewer welding runs are needed to complete the joint. Reduced welding time and less filler material are required.

Using WiseFusion and WisePenetration simultaneously can provide many benefits, especially when welding thick butt joints. The high energy density of the arc provided by WiseFusion combined with the constant penetration regardless of the stick-out length delivered by WisePenetration makes it possible to weld in deep, narrow grooves.

WisePenetration

Product code

9991000 (FastMig M, FastMigX)

A7500001 (A7 MIG Welder)

WWW.KEMPPI.COM

Kemppi is the design leader of the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc. Kemppi supplies advanced products, digital solutions and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 17 countries and has a revenue of 140 MEUR.

